F 540-028-223EN (2024-05-01) (F540_028_223EN)





TÜV SÜD Czech s.r.o. – CERTIFICATION BODY which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



HKP METAL s.r.o. č.p. 300 CZ - 594 53 Osová Bítýška Company Registration No.: 27691748

for the following fields / processes of activities:

production of hydraulic tanks, components and steel weldments

has implemented and uses a welding process which conforms to

EN ISO 3834-2:2021

Number of the Audit Report: 17.559.881

Certification validity: from 17.04.2025 until 16.04.2030

Certificate number: 17.559.590

Certification scheme: EN ISO 3834-2:2021

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, issued on 17.04.2025









SCOPE OF ACTIVITY

- 1. Kind of products: hydraulic tanks, components and steel weldments
- 2. Standards used by certified organization:
- 2.1 Product standards: DIN 6600, ČSN EN 1090-2
- 2.2 Process standards (EN ISO 3834-5): ISO 9606-1, ISO 13916, ISO 14555, ISO 14731, ISO 14732, ISO 15609-1, ISO 15614-1, ISO 17635, ISO 17637, ISO 17638, ISO 17662, ISO/TR 17671-2
- 2.3 Standards other than EN/ISO: DIN 6600
- 3. Groups of basic materials (according to CEN ISO/TR 15608): 1.1, 1.2, 8.1
- 4. Welding processes and similar processes:

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
135	1.1, 1.2, 8.1
136	8.1
111	1.1, 1.2
141	1.1, 1.2, 8.1
783	1.1, 8.1

5. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (according to ISO 14731)
Jan Havelka	IWT	Welding coordinator	6.2.3

Remarks / Extensions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of supervision staff or welding process shall be announced to the TÜV SÜD Czech immediately.
 This circumstance can cause the dependence of the next certificate continuance on additional conformity assessment.
- TÜV SÜD Czech shall supervise the proper functioning of the Quality System at the manufacturer within one year deadline on the basis of a concluded contract about the controlling activity.
- The certificate can be renewed on demand.
- The certificate shall only be reproduced complete including all annexes.
- The right to use TÜV SÜD Czech certification mark was established to the certificate.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, use of certification mark and certificates) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended on www.tuvsud.com/cz.